

Reg'd PCT/PTO 27 MAY 2005

10/533108

PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of : Josef WEILAND  
Serial no. : 10/533,108  
Filed : with an effective filing date of October 16, 2003  
For : DEVICE AND METHOD FOR MACHINING  
Docket : WORKPIECES  
LORWER P37AUS

The Commissioner for Patents  
U.S. Patent & Trademark Office  
P. O. Box 1450  
Alexandria, VA 22313-1450

**SECOND PRELIMINARY AMENDMENT**

Dear Sir:

By way of second preliminary amendment, please amend the above identified application as set forth below.

**In the Specification:**

Please add paragraphs 002, 003, 005, 015 and 50 and amend paragraphs 30 and 31 of the specification as follows in which the specification additions are shown by underlining and the specification deletions are shown by strikeout. Please enter the replacement specification paragraphs into the record of this case.

**In the Claims:**

Please cancel claim 1 (claims 2-38 were previously canceled in the First Preliminary Amendment), as well as any Chapter II amended claims, without prejudice or disclaimer of the subject matter therein, in favor of new claims 39-76 as follows.